

ST 100 Stacking Tower

The shoring system with only one frame size for all heights



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Important Notes:

Without exception, all current safety regulations must be observed in those countries where our products are used.

The photos shown in this brochure feature construction sites in progress. For this reason especially safety and anchor details cannot always be considered as conclusive or final. These are subject to the risk assessment carried out by the contractor.

The systems or items shown are not necessarily available in all countries.

Safety instructions and load specifications are to be strictly observed at all times. Separate structural calculations are required for any deviations from the standard design data.

The information contained herein is subject to technical changes in the interests of progress. Errors and typographical mistakes reserved.

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ST 100 Stacking Tower

The most suitable load tower for any site

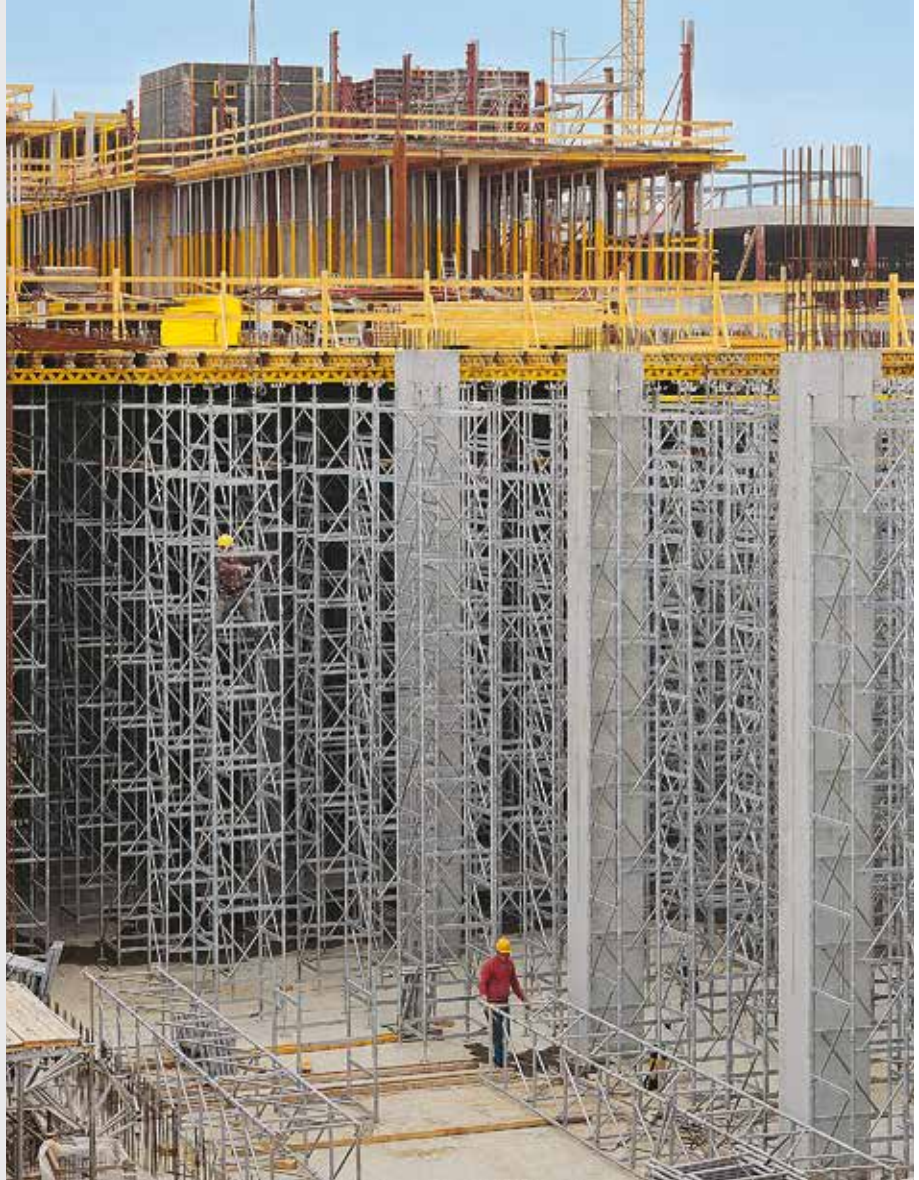
The ST 100 Stacking Tower, the falsework with only one frame size for all heights.

With the 50 cm high stacking frame, all heights up to 22.29 m can be easily assembled and without requiring any pre-planning.

No small components as the ST 100 does not require any connecting bolts or other parts which can easily be lost during site operations.

Detailed calculations of material according to combination tables, corresponding work preparation and time-consuming searches for many different parts are not necessary with the PERI ST 100.

For larger heights, the ST 100 is horizontally pre-assembled. The diagonal bracing ensures the structure is tightly connected for transport with the crane.



ST 100, the rational and efficient shoring system, can carry the heaviest of loads, e.g. a 2.50 m thick slab at a height of over 10 m.

Regardless whether it's high or low – the PERI ST 100 is suitable for use everywhere.

16.10 m high shoring with PERI ST 100
for construction of a power plant.



ST 100 Stacking Tower

High type tested load-bearing capacity

The PERI ST 100 is type tested

This makes time-consuming static calculations unnecessary. This type test is available from PERI at any time.



Where slab props can no longer be used, the ST 100 is quickly assembled.



Even without diagonals, the PERI Stacking Tower is capable of carrying large loads. (take type test into consideration)



Regardless whether it is residential, industrial or bridge construction, the PERI ST 100 carries up to 214.0 kN per tower. (take type test into consideration)



With the ST 100, heavy beams can be concreted in advance. This can be done very quickly as the ST 100 very often does not require any diagonals.

The ST 100 Crosshead Spindle securely holds one or two GT 24 girders so they cannot tilt.

ST 100 Stacking Tower

The load tower with numerous practical advantages

The ST 100 requires only 5 system parts

This means the ST 100 stacking tower can be erected to any height. 4 parts are often sufficient if diagonals are not required.

The ST 100 is quickly assembled

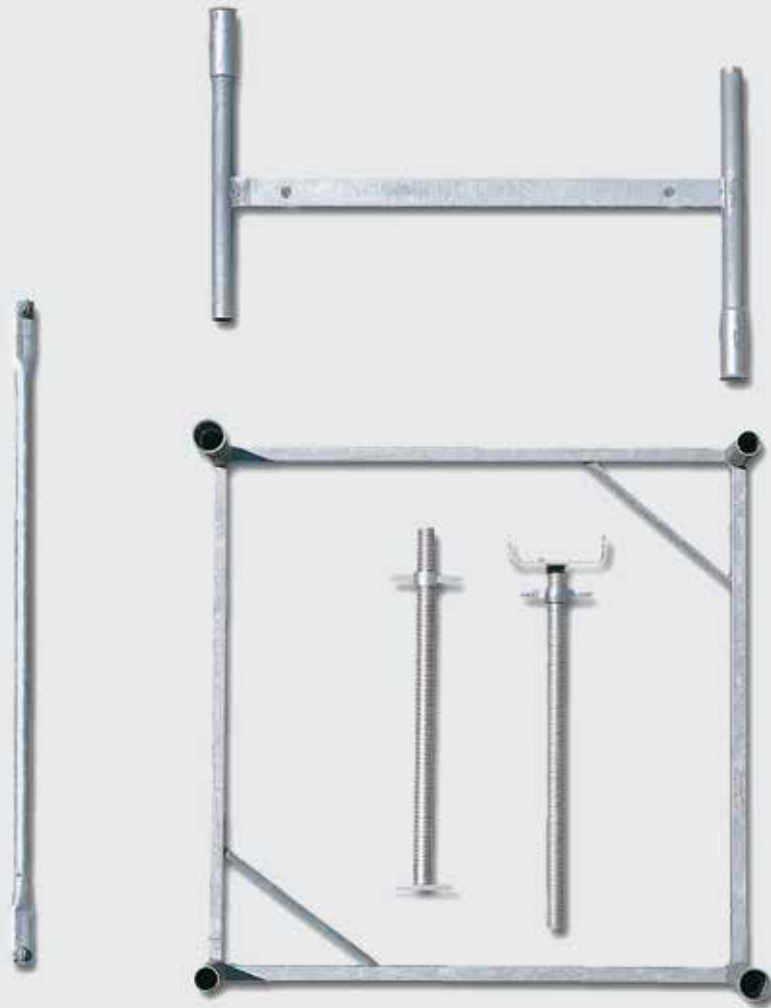
Everything on the ST 100 is simply slotted together. Without the need of any bolts or pins. Without additional tools.

The ST 100 is quickly planned

The ST 100 has only one frame size. This means that every working height is simple to plan and organize without the need of combination tables.

The ST 100 provides high levels of safety

With the Industrial Deck (UDI 25 x 100 / UDG 25 x 100) safe access and working areas are created. Decks are quickly and easily installed.



The stacking frame only weighs 7 kg which is used for all scaffolding heights.



The Diagonal Brace ST 100 has a hook at one end and the self-locking pivot at the other. This means assembly can take place very quickly.

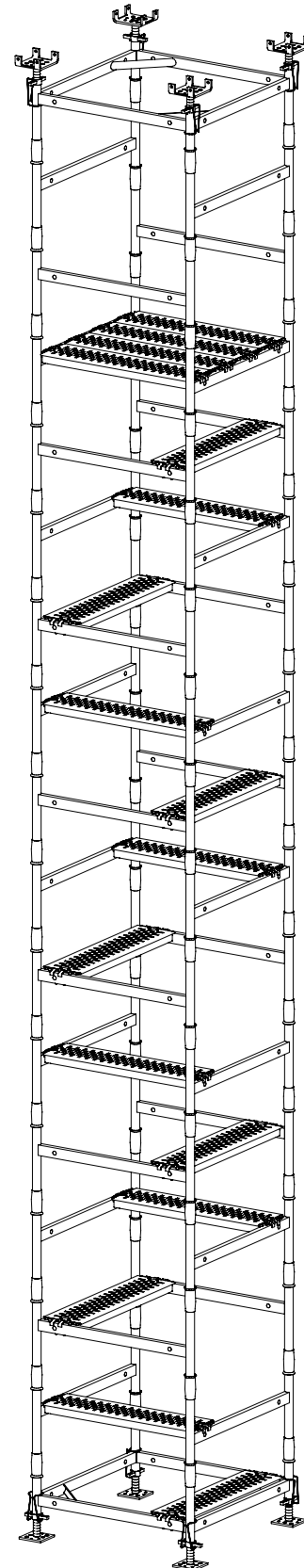


The PERI ST 100 Stacking Tower is simply slotted together.



Almost any type of main beam can be used with the head spindle, e.g. the GT 24 girder.

With large loads, the ST 100 Pivoting Head Spindle can also accommodate steel walers and other steel profiles.



ST 100 Stacking Tower

Simple, fast and safe assembly/dismantling



Set up the basic frame – adjust base spindles to required height and level accordingly.



Install required number of stacking frames.



Mount head frame.



Adjust the head spindles to the required size and insert.

For large heights, it can be more economical to assemble the stacking tower in a horizontal position. In this case, all diagonals must be used in order to ensure that the ST 100 is tightly connected enough for transport by crane.

Practical tip:

During horizontal assembly, the bottom diagonals are always fixed immediately to the stacking frame.

For all application variants, the following rule applies: whenever the tower is erected or moved with the crane, the Safety Strap Spindle is attached at the top and bottom.



Moving the stacking towers with the Transportation Wheel UEW. (with integrated Safty Strap Spindle)

ST 100 Stacking Tower

Small number of system components – simple calculations

How many components for which tower height?

With this simple calculation process, you can quickly determine how many stacking frames are required for one tower:

Example:

Height of tower is 5.90 m.
 $(5.90 - 0.81) \times 4 = 20.36$
 You require 20 stacking frames.

Number of base frames = always 2
 Number of base spindles = always 4
 Number of head spindles = always 4

Number of diagonal braces = always the same number of stacking frames - in our example, 20 pieces.

Which spindle extension is correct?

As is the case for all load-bearing scaffold, the following rule also applies to the PERI ST 100:

First ensure that the base spindles are correctly positioned and then begin to assemble.

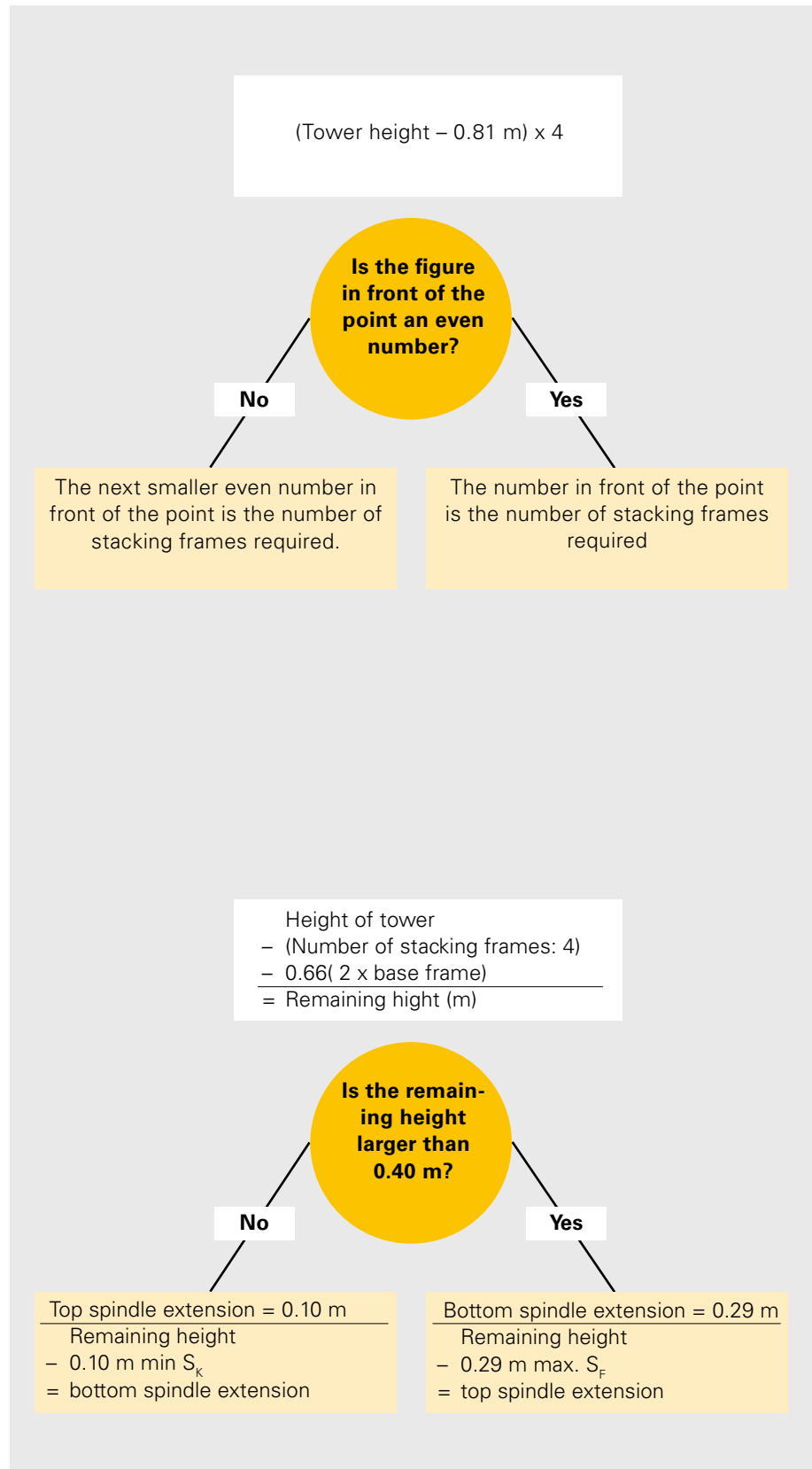
Example:

Height of tower is 5.90 m.
 $5.90 - (20 \text{ stacking frames: } 4) - 0.66$

5.90 m = height of tower
 – 5.00 m = stacking frame
 – 0.66 m = base frame

0.24 m = remaining height

The remaining height is less than 0.40 m. Therefore, proceed as follows:
 Top spindle extension = 0.10 m.
 Bottom spindle extension
 $0.24 \text{ m} - 0.10 \text{ m} = 0.14 \text{ m}$



Required individual components for ST 100 tower heights from 1.80 up to 22.29 m

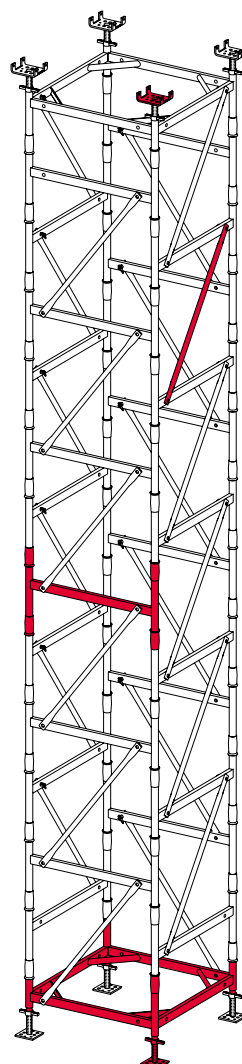
Tower height [m] min. – max.	Stacking frame	Diagonal bracing (if required)	Weight [kg] with diagonal bracing	Weight [kg] without diagonal bracing
1.80 – 2.29	4	4	121.50	112.38
2.30 – 2.79	6	6	139.70	126.02
2.80 – 3.29	8	8	157.90	139.66
3.30 – 3.79	10	10	176.10	153.30
3.80 – 4.29	12	12	194.30	166.94
4.30 – 4.79	14	14	212.50	180.58
4.80 – 5.29	16	16	230.70	194.22
5.30 – 5.79	18	18	248.90	207.86
5.80 – 6.29	20	20	267.10	221.50
6.30 – 6.79	22	22	285.30	235.14
6.80 – 7.29	24	24	303.50	248.78
7.30 – 7.79	26	26	321.70	262.42
7.80 – 8.29	28	28	339.90	276.06
8.30 – 8.79	30	30	368.00	
8.80 – 9.29	32	32	386.20	
9.30 – 9.79	34	34	404.40	
9.80 – 10.29	36	36	422.60	
10.30 – 10.79	38	38	440.80	
10.80 – 11.29	40	40	459.00	
11.30 – 11.79	42	42	477.20	
11.80 – 12.29	44	44	495.40	
12.30 – 12.79	46	46	513.60	
12.80 – 13.29	48	48	531.80	
13.30 – 13.79	50	50	550.00	
13.80 – 14.29	52	52	568.20	
14.30 – 14.79	54	54	586.40	
14.80 – 15.29	56	56	604.60	
15.30 – 15.79	58	58	622.80	
15.80 – 16.29	60	60	641.00	
16.30 – 16.79	62	62	669.10	
16.80 – 17.29	64	64	687.30	
17.30 – 17.79	66	66	705.50	
17.80 – 18.29	68	68	723.70	
18.30 – 18.79	70	70	741.90	
18.80 – 19.29	72	72	760.10	
19.30 – 19.79	74	74	778.30	
19.80 – 20.29	76	76	796.50	
20.30 – 20.79	78	78	814.70	
20.80 – 21.29	80	80	832.90	
21.30 – 21.79	82	82	851.10	
21.80 – 22.29	84	84	869.30	

Basic components for all tower heights:

- 2 x Base-Head Frame ST 100
- 4 x Base Spindle TR 38-70/50
- 4 x Adjustable Crosshead Spindle TR 38-70/50
- or
- 4 x Crosshead Spindle TR 38-70/50
- 8 x Safety Straps (if required)

Complete tower heights including base and head spindles.

Weight specifications are with Crosshead Spindle TR 38-70/50.



ST 100 Stacking Tower

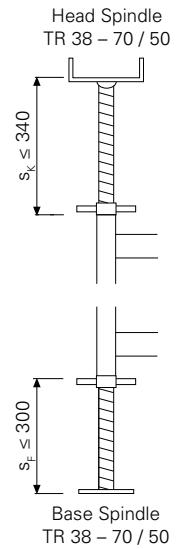
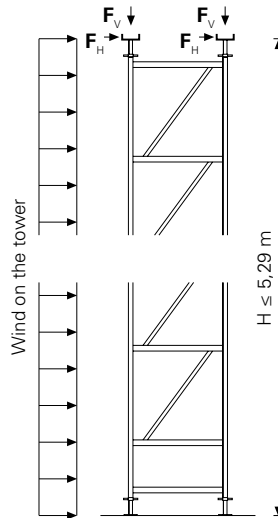
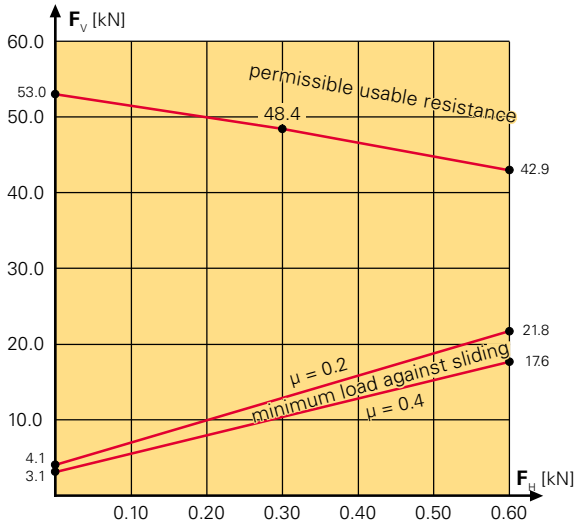
Restrained at the Top, with Head Spindle

Application Conditions (D1)

- freistehend
- mit Wind
- mit Diagonalen
- $H \leq 5.29$ m

Type Test
No. II B 3-543-236

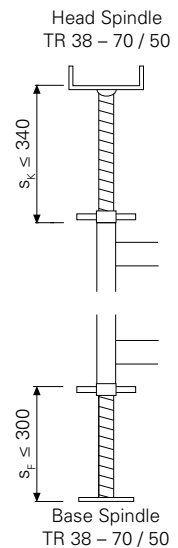
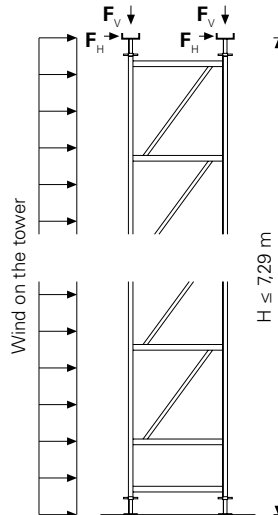
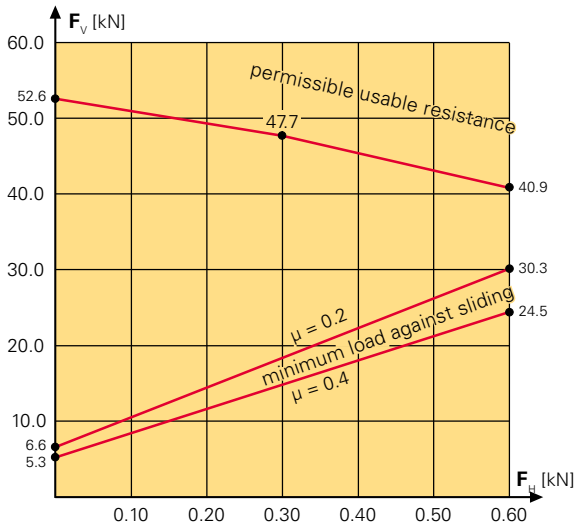
Perm. Leg Load



Application Conditions (D2)

- restrained at the top
- without diagonal strut
- with/without wind
- $h \leq 8.29$ m

Perm. Leg Load



ST 100 Stapelturm

Oben gehalten, mit Gelenkkopfspindel

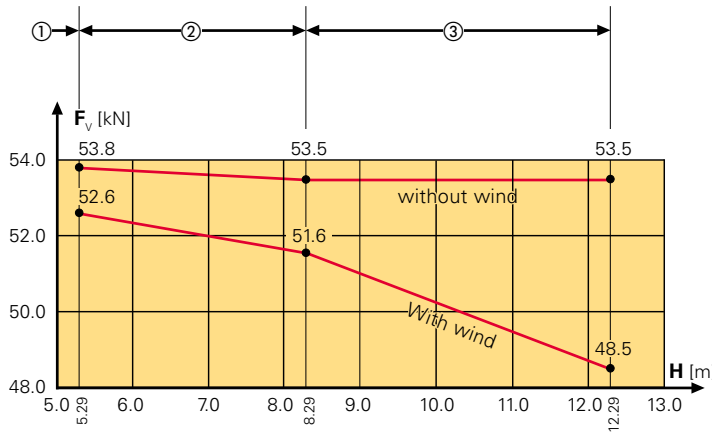
Application Conditions (D3)

- restrained at the top
- with/without wind
- ① $H \leq 5.29$ m 1 diagonal strut at the top and bottom
- ② $5.29 \text{ m} < H \leq 8.29$ m 2 diagonal struts at the top and bottom
- ③ $8.29 \text{ m} < H \leq 12.29$ m 3 diagonal struts at the top and bottom plus horizontal cross strut at $H/2$

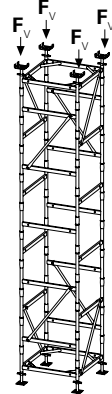
Type Test
No. II B 3-543-236

③ **53.5 kN / Leg**
without wind
48.5 kN / Leg
With wind

Perm. Leg Load

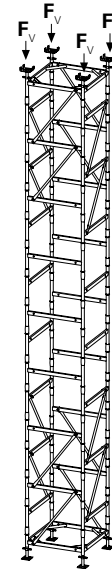


① **53.8 kN / Leg**
without wind
52.6 kN / Leg
With wind

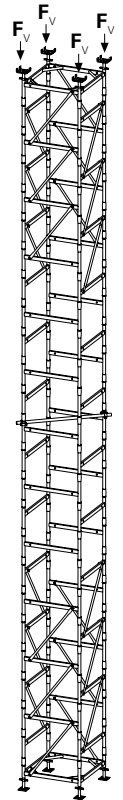


$H \leq 5.29$ m:
1 diagonal strut each at the top and bottom.

② **53.5 kN / Leg**
without wind
51.6 kN / Leg
With wind



$H 5.29 \text{ m} - 8.29 \text{ m}$:
2 diagonal struts at the top and bottom.

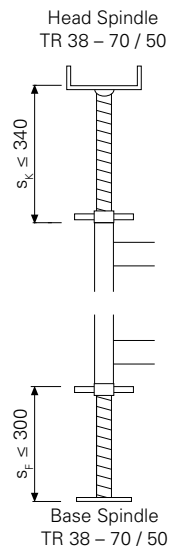
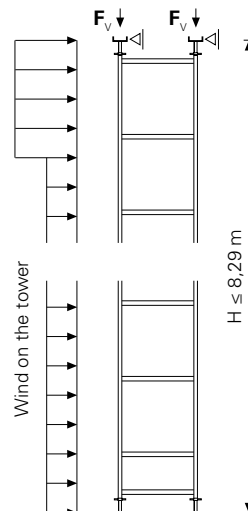
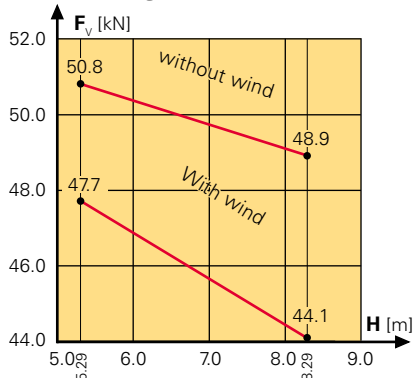


$H 8.29 \text{ m} - 12.29 \text{ m}$:
3 diagonal struts at the top and bottom. Plus horizontal cross strut at $H/2$.

Application Conditions (D4)

- oben gehalten
- ohne Diagonalen
- mit/ohne Wind
- $H \leq 8.29$ m

Perm. Leg Load



ST 100 Stacking Tower

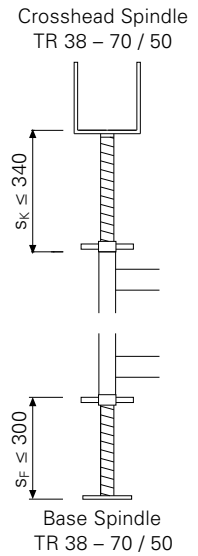
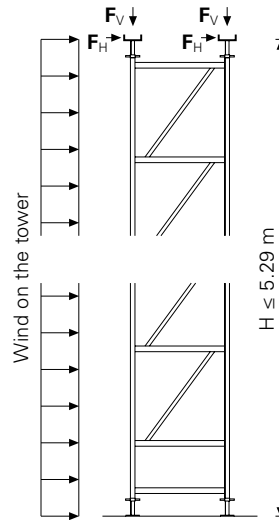
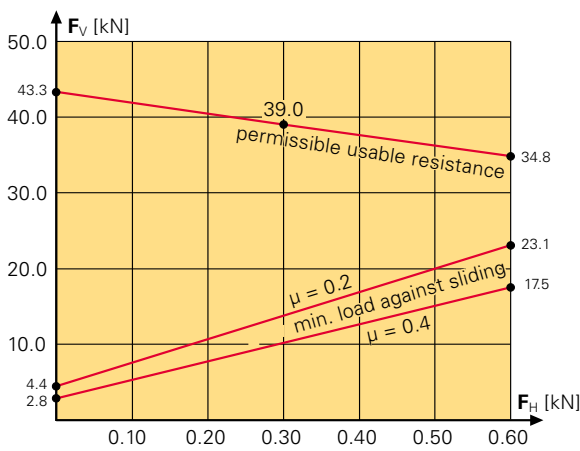
Free standing, with Crosshead Spindle

Application Conditions (D5)

- free standing
- with wind
- with diagonal bracing
- $H \leq 5.29$ m

Type Test
No. II B 3-543-236

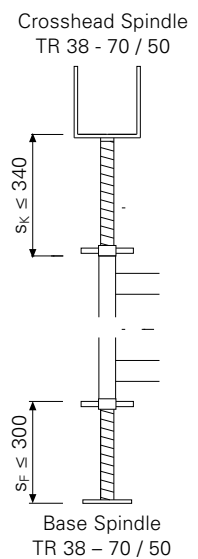
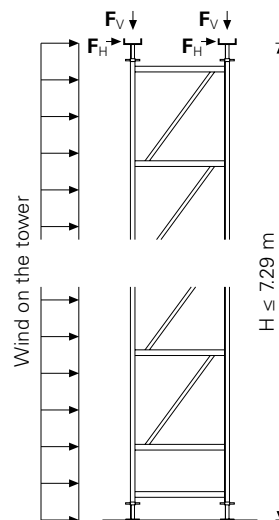
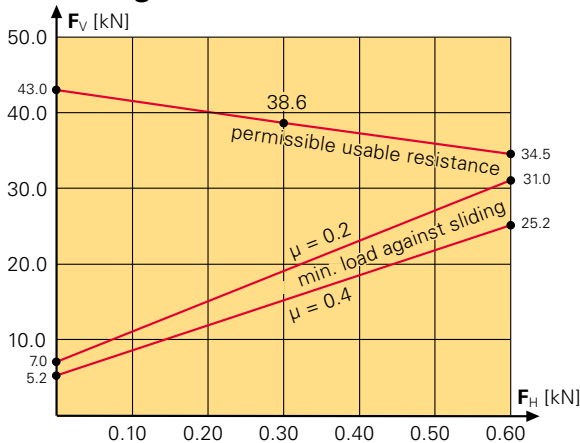
Perm. leg load



Application Conditions (D6)

- free standing
- with wind
- with diagonal bracing
- $H \leq 7.29$ m

Perm. leg load



ST 100 Stacking Tower

Restrained at the top, with Crosshead Spindle

Application Conditions (D7)

- restrained at the top
- with/without wind
- ① $H \leq 5.29$ m 1 diagonal brace at the top and bottom
- ② 5.29 m $< H \leq 8.29$ m 2 diagonal braces at the top and bottom
- ③ 8.29 m $< H \leq 12.29$ m 3 diagonal braces at the top and bottom with additional cross strut at approx. $H/2$

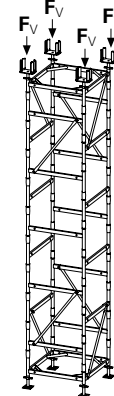
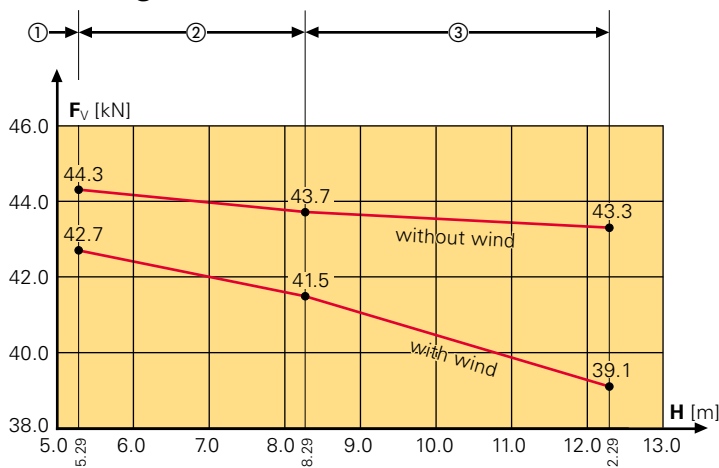
Type Test
No. II B 3-543-236

③ **43.3 kN / leg**
without wind
39.1 kN / leg
with wind

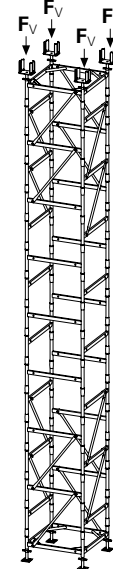
② **43.7 kN / leg**
without wind
41.5 kN / leg
with wind

① **44.3 kN / leg**
without wind
42.7 kN / leg
with wind

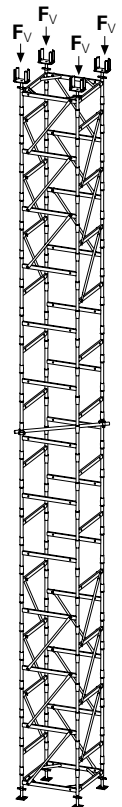
Perm. leg load



$H \leq 5.29$ m:
1 diagonal brace at the top and bottom.



$H 5.29$ m – 8.29 m:
2 diagonal braces at the top and bottom.

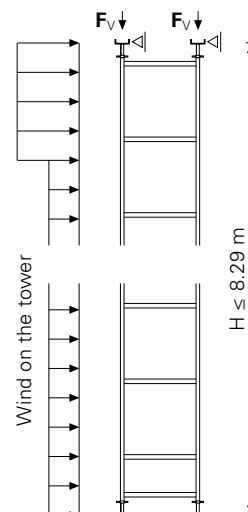
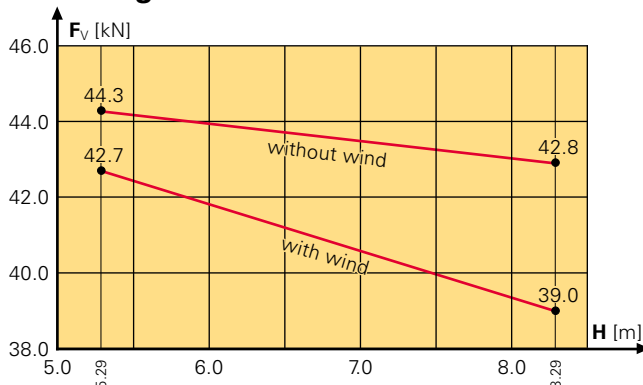


$H 8.29$ m – 12.29 m:
3 diagonal braces at the top and bottom. Additional horizontal cross strut at $H/2$.

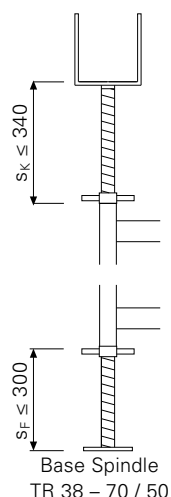
Application Conditions (D8)

- restrained at the top
- without diagonal bracing
- with/without wind
- $H \leq 8.29$ m

Perm. leg load



Crosshead Spindle
TR 38 – 70 / 50



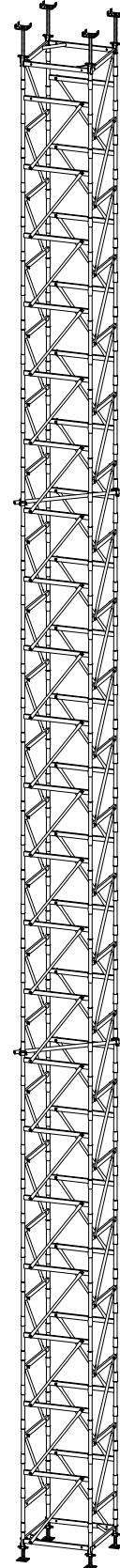
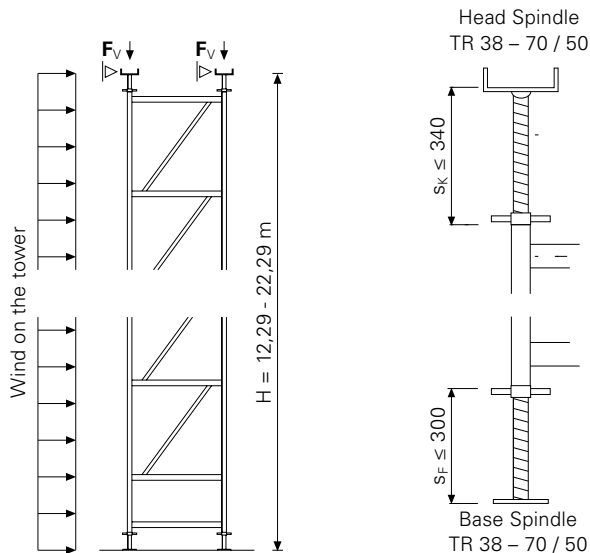
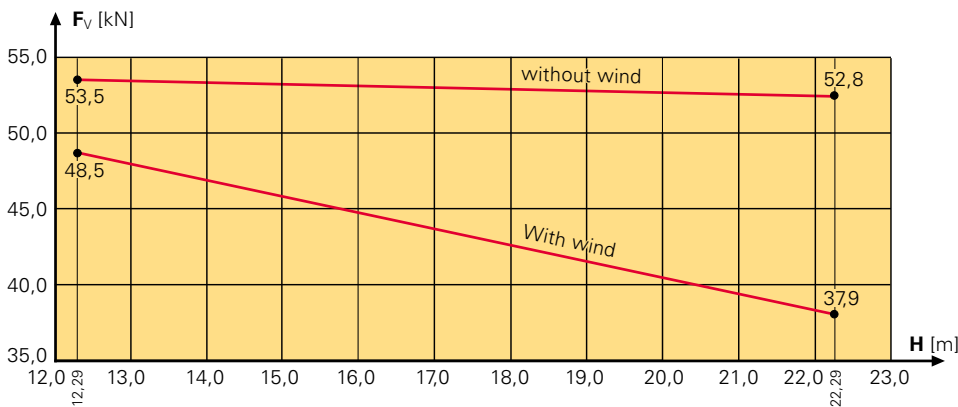
ST 100 Stacking Tower

Restrained at the Top, $12.29 \text{ m} \leq H \leq 22.29 \text{ m}$,
with Head Spindle

Supplement for (D3)

- restrained at the top
- with/without wind
- with diagonal struts all around
- 2 horizontal cross struts at every $h/3$

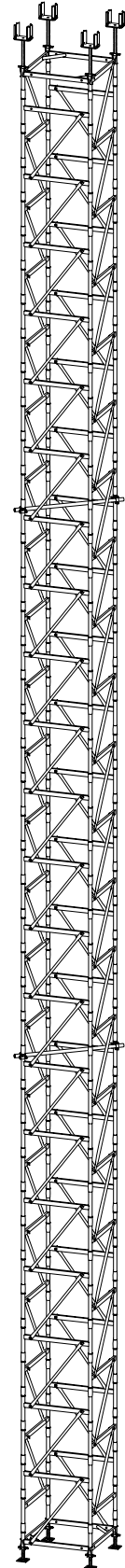
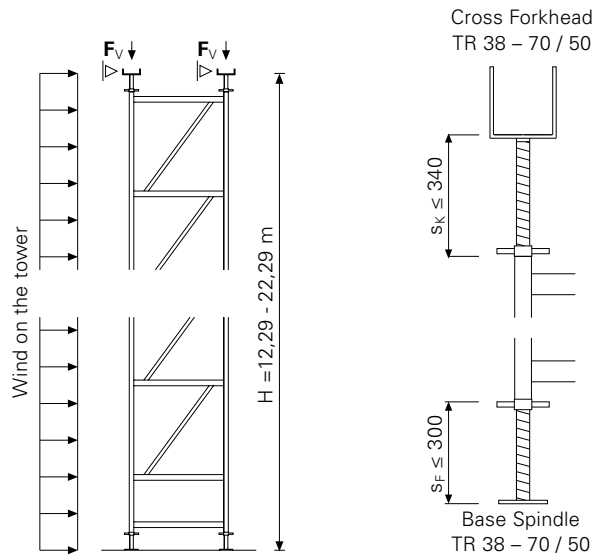
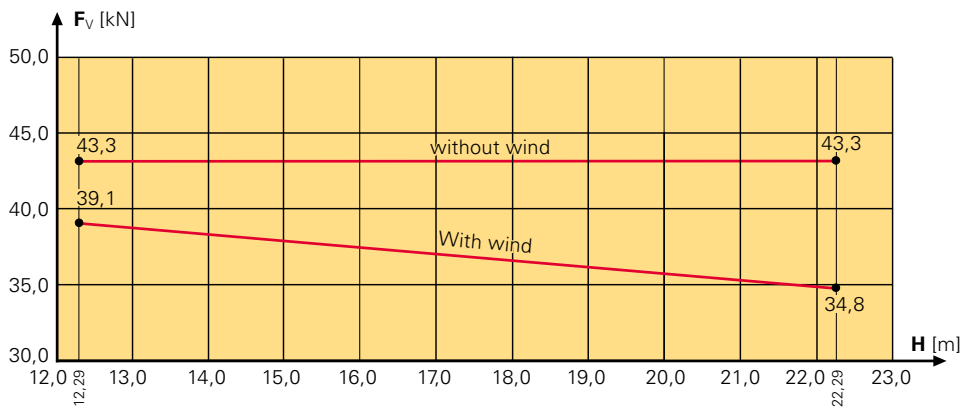
Perm. Leg Load



Supplement for (D7)

- restrained at the top
- with/without wind
- with diagonal struts all around
- 2 horizontal cross struts at every h/3

Perm. Leg Load

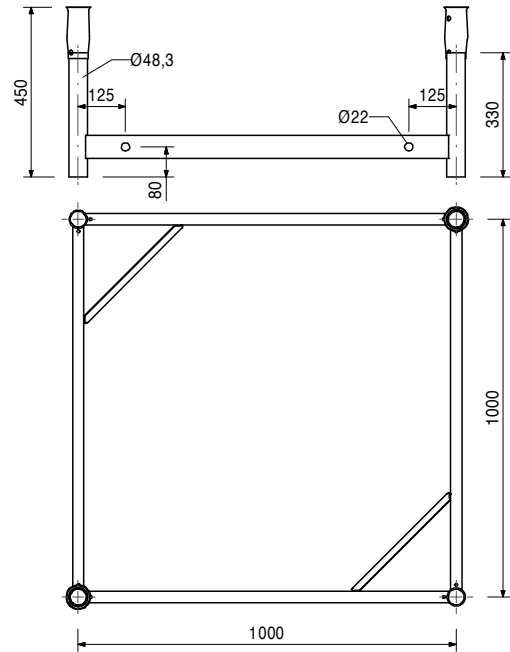
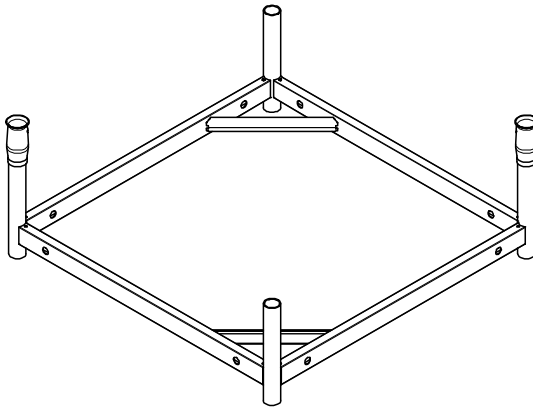


ST 100 Stacking Tower

Item no.	Weight kg
019900	16.600

Base-Head Frame ST 100, galv.

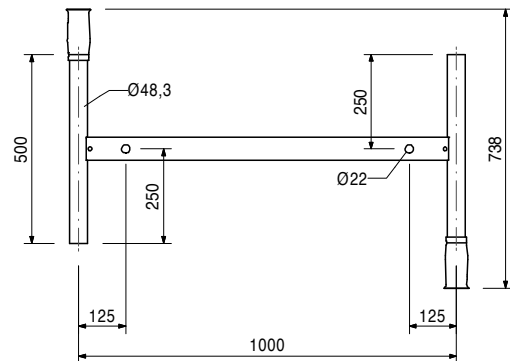
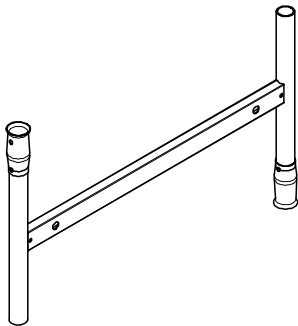
Base and head frame for the ST 100 Stacking Tower.



019910	6.820
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Stacking Frame ST 100, galv.

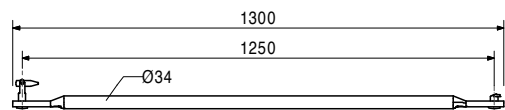
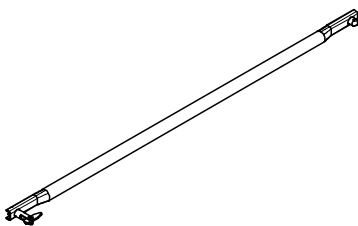
Frame for Stacking Tower ST 100. 4 pieces per ascending metre.



019940	2.280
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Diagonal Strut ST 100, galv.

Diagonals for Stacking Tower ST 100. Number required depends on the static system.



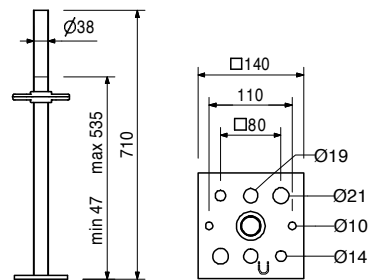
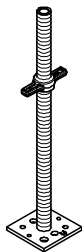
ST 100 Stacking Tower



Item no.	Weight kg
019780	5.250

Base Spindle TR 38-70/50
For heavily loaded shoring.

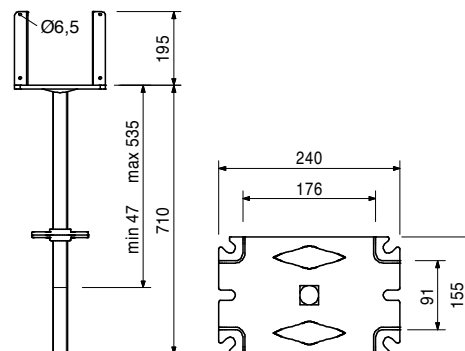
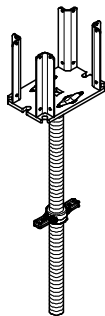
Note
With captive silver Quick Jack Nut.



019950	7.770
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Cross Forkhead TR 38-70/50
Tilt-resistant head spindle for holding one or two GT 24 or VT 20 Girders.

Note
With captive Quick Jack Nut.



Accessories

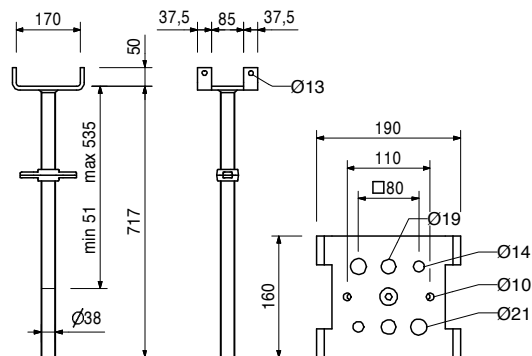
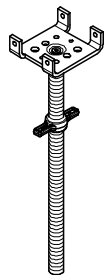
028590	0.568
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Tension Strap 16-25, galv.

319790	6.460
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Head Spindle TR 38-70/50, galv.
Maximum inclination of the head plate on all sides 4.4°.

Note
With captive Quick Jack Nut.



ST 100 Stacking Tower



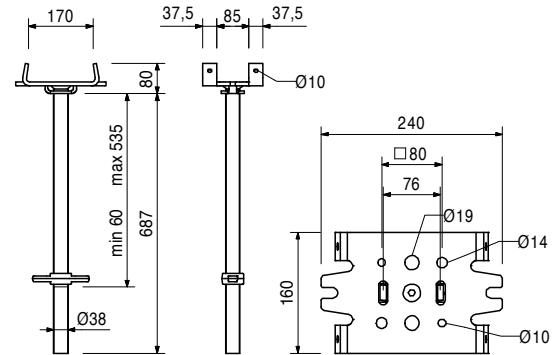
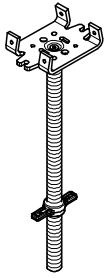
Item no.	Weight kg
116081	7.040

Head Spindle-2 TR 38-70/50

Maximum inclination of the head plate on all sides 4.4°.

Note

With locking device and captive Quick Jack Nut.



Accessories

028590	0.568
018300	0.564

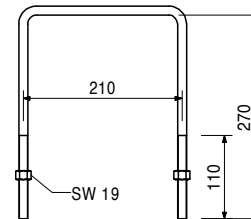
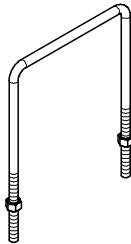
Tension Strap 16-25, galv.

Cross Strap, galv.

028590	0.568
--------	-------

Tension Strap 16-25, galv.

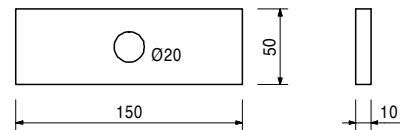
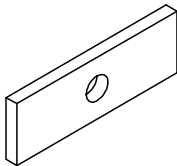
For mounting 2 GT 24 or VT 20 Girders on the Cross Forkhead and Head Spindle TR 38 and on the Crosshead 20/24 or 20/24S.



018300	0.564
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Cross Strap, galv.

For fixing Steel Walers SRZ and SRU on the Head Spindle TR 38.



Accessories

018350	0.310
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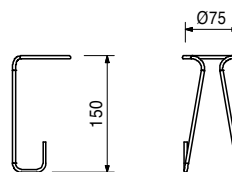
Bolt ISO 4016 M16 x 160-4.6 MU, galv.

ST 100 Stacking Tower

Item no.	Weight kg
019800	0.063

Spindle Safety Strap ST 100

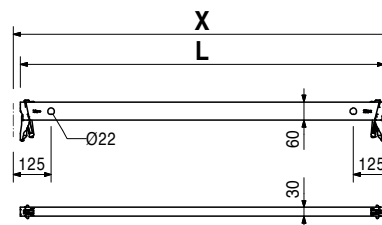
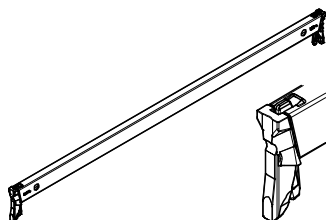
To prevent spindles from falling out during moving with the crane.



			L	X	Sticker
114613	1.420	Ledgers UH Plus	204	250	
125840	1.770	Ledger UH 25 Plus	329	375	
114595	2.070	Ledger UH 37.5 Plus	454	500	
114629	2.730	Ledger UH 50 Plus	704	750	White
114632	4.460	Ledger UH 75 Plus	954	1000	White
114638	5.430	Ledger UH 100 Plus	1204	1250	
114641	4.710	Ledger UH 125 Plus	1454	1500	
117032	5.380	Ledger UH 150 Plus	1704	1750	
114645	6.040	Ledger UH 175 Plus	1954	2000	
116356	6.700	Ledger UH 200 Plus	2204	2250	
114648	7.360	Ledger UH 225 Plus	2454	2500	
114651	8.680	Ledger UH 250 Plus	2954	3000	

Note

Longitudinally-stamped and with coloured label for easier identification.



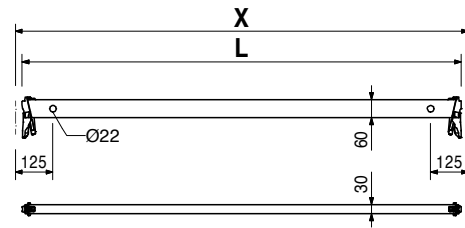
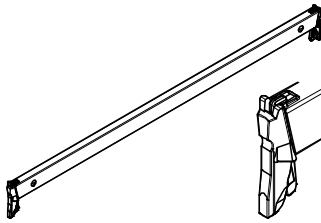
ST 100 Stacking Tower

Item no.	Weight kg
404780	1.390
404779	2.040
400017	2.710
401159	3.370
410347	4.020
400021	4.690
400023	6.020
400025	7.340
400027	8.670

Ledgers UH
Ledger UH 25
Ledger UH 50
Ledger UH 75
Ledger UH 100
Ledger UH 125
Ledger UH 150
Ledger UH 200
Ledger UH 250
Ledger UH 300

L	X	Sticker
204	250	
454	500	
704	750	White
954	1000	White
1204	1250	
1454	1500	
1954	2000	White
2454	2500	Red
2954	3000	Black

Note
 Longitudinally-stamped and with coloured label for easier identification.
 Ledgers UH can be replaced by Ledgers UH Plus.

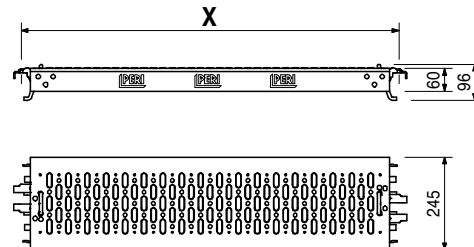
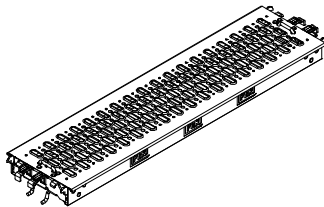


406092	6.950
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Industrial Deck UDI 25 x 100
 Mounted on Ledger UH.

X	perm. p [kN/m ²]	max. p [kN/m ²]
1000	6.0	40.0

Note
 perm. p according to DIN EN 12811-1.
 max. p = < maximum possible load without deflection limitation.



ST 100 Stacking Tower

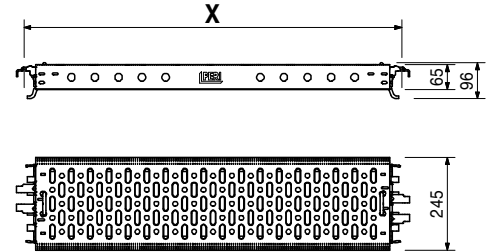
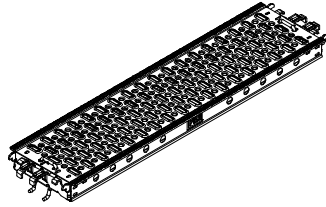
Item no.	Weight kg
124118	6.630

Steel Deck UDG 25 x 100
Mounted on Ledger UH.

X	perm. p [kN/m ²]	max. p [kN/m ²]
1000	6.0	40.0

Note

perm. p according to DIN EN 12811-1.
max. p = maximum possible load without deflection limitation.

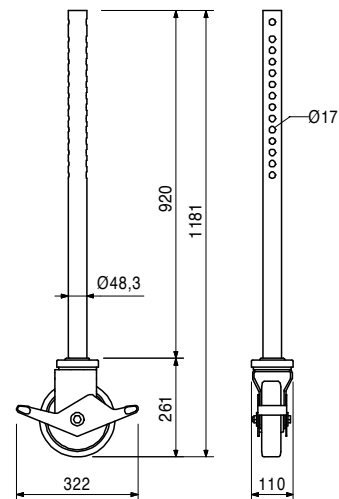
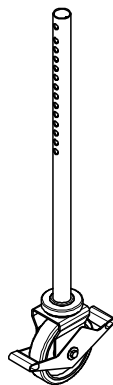


116176	15.000
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Transportation Wheel UEW
For inserting in Connection Transportation Wheel UER (for Rosett) and Transportation Wheel ST 100.

Technical Data

Permissible load-bearing capacity 3.5 kN per wheel with spindle extension of Shoring Tower up to 30 cm.



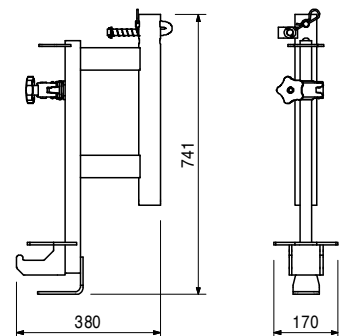
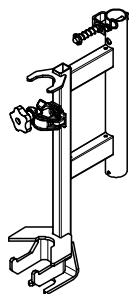
Accessories

116193	5.150
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Connection Transportation Wheel UER

116800	8.110
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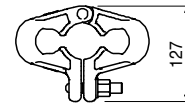
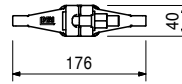
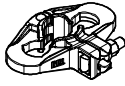
Connection Transportation Wheel ST 100



ST 100 Stacking Tower

Item no.	Weight kg
116306	1.700

Rosett Coupler UEV 180°



065050	129.000
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Pallet ST 100/2, galv.

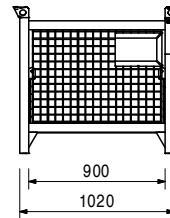
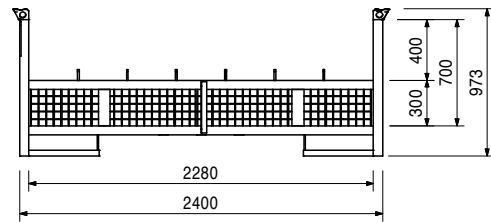
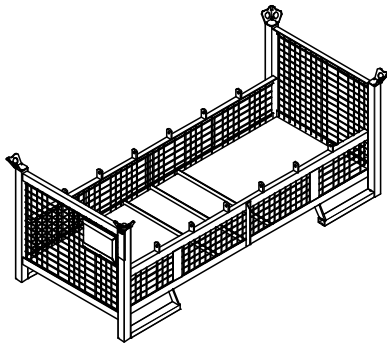
For stacking and transportation of ST 100.
Capacity: 84 stacking frames + base and head spindles + diagonals.

Note

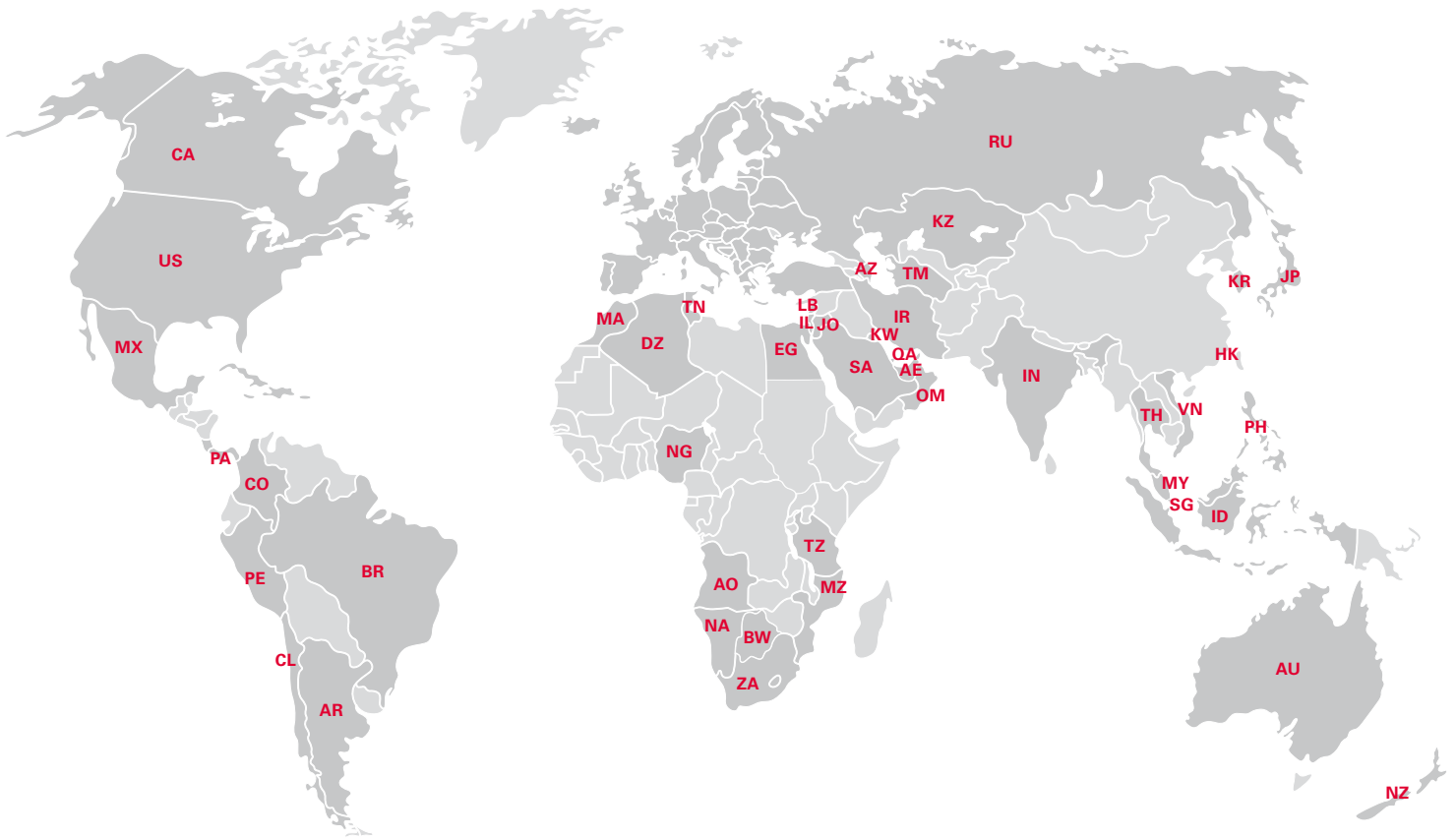
Follow Instructions for Use!

Technical Data

Permissible load-bearing capacity 1.5 t.



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